



## Instructions For Using Custom Manufactured Mounting Brackets to Vertically Stack Horizontal Secadors

1. Bracket pairs have been pre-assembled by Bel-Art Products and are joined by a ¼-20 x 2.5 in. carriage bolt.
2. Arrange bottom Secador® on the floor such that door opens from top to bottom.
3. Place one pair of brackets into each end cap of the bottom Secador® so that the head of the carriage bolt is facing outward. See Figure 1.
4. Arrange upper Secador® so that door opens in similar fashion as described in Step 2 and such that doors for all stacked Secadors® will be on the same side of the vertical stack.
5. Gently lower the upper Secador® into position so that its end caps fit into the space between the bracket pairs on the bottom Secador®. Continue to support Secador® in this position until the brackets have been tightened on both sides.
  - a. **NOTE:** Secadors® will not touch because the brackets have been designed to provide sufficient clearance between Secadors® so as to allow operation of door fasteners. See Figure 2.
6. Using an adjustable wrench, gently tighten the carriage bolt to pull the brackets together.
  - a. **NOTE:** Turn carriage bolt slowly and watch to ensure that the end caps on the upper Secador engage with the bracket.
7. Once the upper Secador® has been positioned and the brackets have engaged with the end caps (on both upper and lower Secadors®), tighten the carriage bolt until snug. **DO NOT OVERTIGHTEN.**
8. Repeat these steps as needed to complete the vertical stacking of the Secadors®.

FIGURE 1

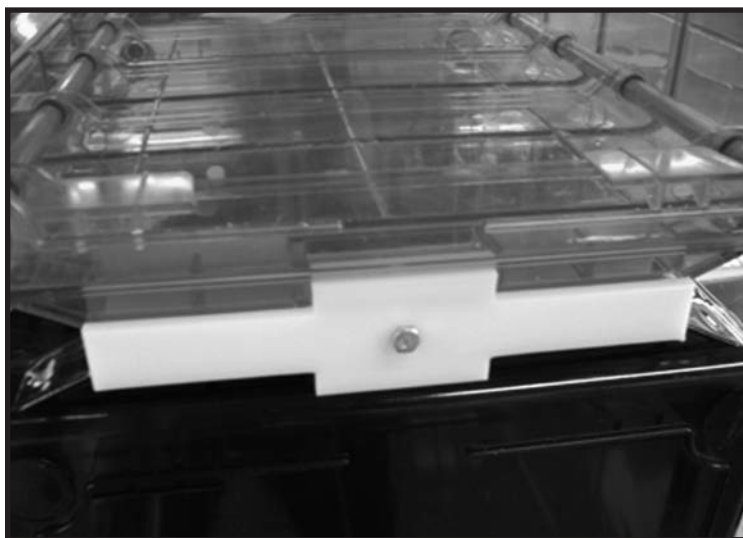


FIGURE 2



### BEL-ART PRODUCTS

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